

# **Fourth Grade Family Catechesis**

## **Fourth Assignment. . . January 17, 2023**

### **Blest Are We**

- Complete Unit 4 (Chapters 13,14,15,16) in text and do Chapter Reviews in book
- Read and do Family Time for each chapter
- Highlight and read passage by cross on opening page
- Highlight Faith Words and be familiar with their definitions
- Highlight We Believe and be familiar with this summary of each chapter in Unit 4
- Look at “Lent” pages 247-250. We will take time during class on Lent next session.

**We will play Faith Word Bingo next class: Make sure you learn the Faith Words ch. 1-16!**

### **Scripture Experience**

Scripture book chapters: 16-21

### **Prayer Sheet**

-Work on prayers for fourth grade.

### **Family Experience**

**Ash Wednesday, Feb. 22<sup>nd</sup>: 4:30**

### **Works of Mercy**

keep in touch with parish website on the food drives or other collections being made

**Gathering Prayer** (each session) There will be a suggested request to be brought from home for each gathering prayer at the Family Sessions. For the February/March session, bring to our prayer table what you will do during Lent. This will be a “concealed” thought that we will place in a special basket.

**Next session will be \_\_Monday, March 13<sup>th</sup> at 5:00 PM**

**Refreshments for your group\_\_\_\_\_RE will provide**